

Work Order ID 160663

Tuesday, May 02, 2017 3:10:11 PM

160663

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Item ID: D2011-101 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Mirror 6" **30** MAY 09 2017
Start Date: 5/3/2017 Start Qty: 40.00 ***40*** Cust Item ID:
Required Date: 5/17/2017 Req'd Qty: 40.00 ***40*** Customer:
Reference: DAS 13 9-89

Approvals: Process Plan: **DAS 13 9-89** Date: **MAY 03 2017** Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2011	Rev G								

100 PURCHASING 0.00 **DAS 13 9-89**
100 **30** MAY 09 2017
Purchasing Memo 0.00
Purchasing Issue P/O: **36250** Mirror P/N: 28663 supplier: B C
INDUSTRIAL Material release note required

110 Receive & Inspect for Damage & Mat'l Certs 0.00
110 **30x 5017-5-19**
Packaging Memo 0.80
Packaging Ensure material certification is attached

120 QC6- All purchased or subcontracted products 0.00
120 **30**
QC Memo 0.00
Quality Control **DAS 35 9-89**
MAY 19 2017

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30x _____ 17/05 DAS 26 28

30 _____

DAS
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9-89
MAY 29 2017

30 DAS MAY 30 2017
6
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Item ID: D2011-101

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mirror 6"

Start Date: 5/3/2017 Start Qty: 40.00

40

Cust Item ID:

Required Date: 5/17/2017 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

4.00

Quality Control


MAY 30 2017

Tuesday, May 02, 2017 3:10:11 PM

1 60663

D2011-101

Required Qty: 40.00

m131511

2935

★★

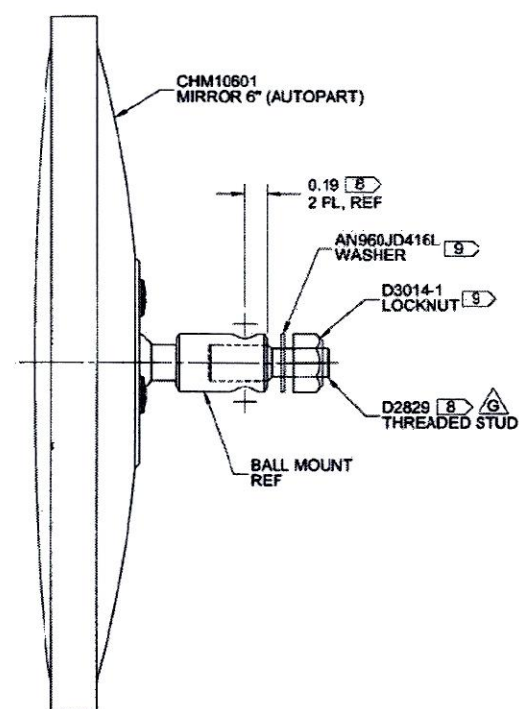
12

✓

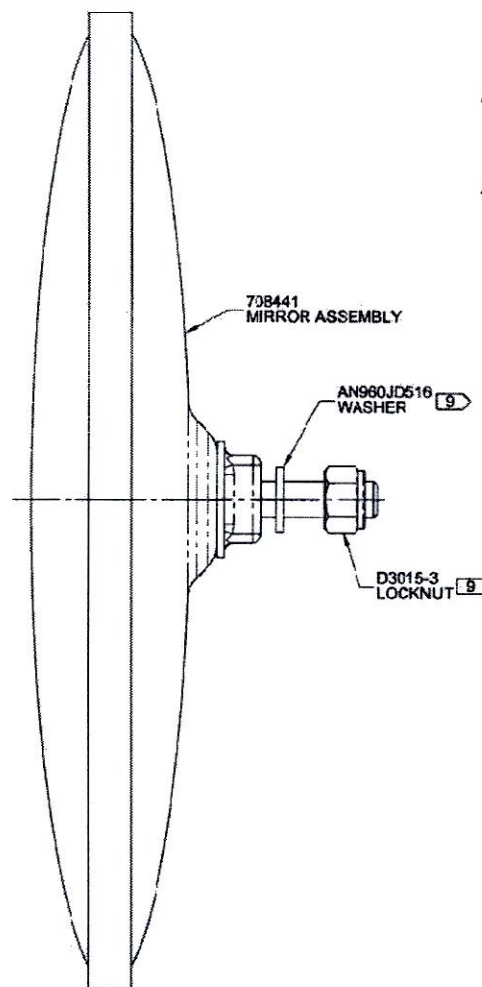
36

9-89

8 7 6 5 4 3 2 1



D2011-101 MIRROR ASSEMBLY 6"



D2011-103 MIRROR ASSEMBLY 8"

ITEM	QTY -101	QTY -103	P/N	DESCRIPTION
1	X		D2011-101	MIRROR ASSEMBLY 6"
2		X	D2011-103	MIRROR ASSEMBLY 8"
3	1		D2829	THREADED STUD
4	1		D3014-1	LOCKNUT
5		1	D3015-3	LOCKNUT
6	1		CHM10601	MIRROR 6" (AUTOPART)
7		1	708441	MIRROR 8" (VELVAC)
8	1		AN960JD416L	WASHER
9		1	AN960JD516	WASHER

MAY 03 2017
w/10:160663

RELEASED
06-10-29-10

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: D2011-101 = 0.6 lbs APPROX ; D2011-103 = 1.0 lbs APPROX.
 - 8) D2829 INSTALLATION PROCEDURE:
 - APPLY LOCKTITE 262 TO Ø5/16 END OF D2829
 - THREAD BY HAND INTO BALL MOUNT UNTIL ENTIRE Ø5/16 END OF D2829 IS WITHIN BALL MOUNT
 - CRIMP BALL MOUNT ON TWO OPPOSING SIDES, 0.19 FROM END AS ILLUSTRATED USING TOOL DT8317
 - CRIMP TO DEPTH OF 0.040 ± 0.010 USING R0.125
 - 9) INSTALL LOOSE

G	REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO "B" SIZE FORMAT; MIRROR 6" (AUTOPART) AND CHM10601 WERE MIRROR 6" (GROTE) AND PIN 28043 (ZN D3-1); ADDED D2829 (ZN D3-1) AND ZN D3-1; REMOVED DRILLING NOTE, VIEW A-A AND SIKAFLEX APPLICATION NOTE. REASON: GROTE PRODUCT IS DISCONTINUED	MB	08.10.06
F	ADD HOLES FOR SEALANT ON -101	CP	04.09.10
E	NEW 8" MIRROR	CP	01.05.06
D	NEW 6" MIRROR, ADD NUT, REMOVED STUD	CP	01.04.23
C	REPLACE DOMINION AUTO MIRRORS WITH PHILLIPS, ADDED STUDS, REDRAWN	RF	09.06.01
B	SIKAFLEX 241 ADDED	JB	08.04.09
A	DWG NO. WAS DSP1011, ADDED -103	JB	09.06.15
-	NEW ISSUE	JB	09.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN	JB		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.10.06		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2011 TITLE MIRROR ASSEMBLY REV. G SHEET 1 OF 1 SCALE NTS COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND NOT TO BE REPRODUCED OR COPIED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36250

Purchase Order Date 5/9/2017 11:18:12 AM
PO Print Date 5/9/2017

Page Number 1 of 2

Order From :

VC-BCI001

B C INDUSTRIAL
14 OLD FOREST
KIRKLAND, QUEBEC H9J 2Z8

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

MAY 09 2017

Contact Name

Vendor Phone 514-585-8907

Ship To Contact

Ship To Phone

Ship Via: FedEx Economy collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	71400-40	#6712 3" ROLLER	5/17/2017 Yes 5/17/2017		20.00 Each	\$3.65	\$73.00

Line Total: \$73.00

Deliver To: GARY

2 28663

Mirror 6"

5/17/2017 FN
Yes
5/17/2017

30.00
Each

\$18.70 \$561.00

AS PER DWG D2011 REV. G
B160663

Line Total: \$561.00

SP1750

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Note:

5/9/2017

May 18 2017

Packing Slip

PS170518DA

Votre PO# 36250

Livrer a/Ship to:

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

	Description	Livrer/Ship	B/O
1.	mirror 28663 ✓	30 ✓	0
2.	paint roller 6712 ✓	20 ✓	

SP17-519.

BC Industrial.... 14 Old Forest....Kirkland, Quebec.. H9J2Z8
Phone 514-585-8907 bcpc1@videotron.ca

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BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada
Phone 514-585-8907 Email bcpcl@videotron.ca

FACTURE/INVOICE

INV170518DA

May 18 2017

Ref Notre PS# PS170518DA

Votre PO# 36250

Vendu a

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

	Description	Quan	Prix	Total
1.	mirror 28663	30	18.70	561.00
2.	paint roller 6712	20	3.65	73.00

Spt 7-5-19.

634.00

HST 82.42

TOTAL 716.42

#TPS/GST-14264062
#TVQ/PST-1021696907

Terms 2%10 Net 30

DAS
38
8-89

BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada

Phone 514-585-8907

Email bcpc1@videotron.ca

Certificate of Compliance

May 18 2017

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Att: Chantal Lavoie

This is to confirm that the parts delivered on our

PS170518DA

mirror 28663

paint roller 6712

conforms to the specifications outlined on your purchase
order 36250

Thank you


Bryan Cameron

#TPS/GST-14264062

#TVQ/PST-1021696907

Terms 2%10 Net 30